

# SOUTH PRODUCTION NOTES

September 21, 2014  
Midnight Shift

**BASF EMPLOYEES**  
83 Last Recordable  
444 Last Lost Time

Continue to Record Fines on Green Sheet

## **#1 MED / AI-4190:**

Make 2 batches and take samples to the lab to be tested on Saturday morning.

Midnight shift:

Day shift: Per Kirk, the earliest we can have someone work on #1 dryer gas valve is Sunday morning (Dave Crissman from IMC). Unless someone available to work this sooner, we will hold until Sunday.

Afternoon shift: No activity.

## **#1 RC / AI-5637 next:**

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift:

Day shift: Down for maintenance

Afternoon shift: No activity.

Exhaust to Trimer

## **#2 MED line / Cu-0860:**

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift:

Day Shift:

Afternoon Shift: Started making batches again. Lot 483-approved.

## **#2 RC/ Cu-0860:**

Continue to feed the calciner.

Midnight Shift:

Day Shift:

Afternoon shift: Continued.

Exhaust to F1

### **#3 MED / D-1794:**

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 will be remade at end of run- B Grodecki.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

### **#3 RC / D-1794:**

Continue when feed is available.

Midnight shift:

Day shift: Continued.

Afternoon Shift: Continued.

Need to exhaust to CTO

### **New Pfaudler / D-1145 SNAP/V-2045 Next:**

Done. All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift:

Day shift: Continued clean up.

Afternoon Shift: No activity.

### **National Dryer / D-1145 SNAP:**

Will need to vacuum the dryer in preparation for soda blasting Monday.

Midnight Shift:

Day shift:

Afternoon Shift: Continued cleaning on last half of shift.

### **#4 RC / D-1145 SNAP:**

Completed/ Need to clean entrance and discharge to inspect calciner.

Midnight Shift:

Day shift: Syntron will need to be pulled back in order to inspect the tube.

Depending on the condition of the tube, the calciner will either be thoroughly cleaned or the tube will be replaced.

Afternoon Shift: In reverse at 6pm.-Syntron removed-need to clean and inspect.

Exhaust to 4A DC

### **#5 RC / Cu-3818:**

Continue to feed. W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete. Hold for instructions from Bodmann. Cu 3818 should be next. Copper Carbonate-do not use World Metals.

Midnight Shift:

Day shift:

Afternoon shift: Continued.

**Exhaust to 5A DC**  
**Abbe Blender / 5206:**

**ONLY run Abbe on off shifts and weekends.**

**Midnight shift:**

**Day shift:** Operator water testing Abbe early in shift. Did discover leak in the small flange on the drain line...tightened bolts and rechecking. If OK, batches can continue.

**Afternoon Shift:** Continued.

**#6 RC / D-5206**

**Continue when we have feed and can run the Abbe.**

**Midnight shift:**

**Day Shift:** Gas valve on CRT screen was reset and now temps back up. When we get more buggies made, restart feed.

**Afternoon shift:** Dryer continues to kick out in auto. IMC is in on Sunday.

**Exhaust to Sly Scrubber**

**Tower 3 / Cu-1986:**

**Continue On.** Tower 3 will be unloaded if we have enough line space and will need washed out.

**Midnight Shift:**

**Day shift:**

**Afternoon shift:** No change. No Tower operator needed on day shift Sunday.

**Tower 6 / Cu-0860:**

**Continue on.** Will hold until we get more drum liners in.

**Midnight Shift:**

**Day shift:**

**Afternoon shift:** No change. No Tower operator needed on day shift Sunday.

**North Screener / Cu-1986:**

**Continue On.**

**Midnight shift:** Hold...waiting for drum liners

**Day shift:** No change

**Afternoon shift:** Hold

**South Screener / Cu 0860 :**

**Continue On.**

**Midnight shift:** Hold...waiting for drum liners

**Day shift:** No change

**Afternoon Shift:**



**#2662 (west) Pill Machine / AI-3915 T 5/32:**

Midnight shift:

Day Shift:

Afternoon shift: Continued.

**#2664 (east) Pill Machine / AI-3915 T 5/32:**

Midnight shift:

Day shift:

Afternoon shift: Continued.

**Old Pfaudler / Clean for D-1795:**

Hold, D-1795 impregs coming soon

Midnight Shift: Hold

Day Shift: Hold

Afternoon shift: Hold

**PK Blender / Selexsorb next:**

We are going to start making the Selexsorb. Weigh all the bags off the PK.19 of 25 batches made of 3915 pill mix-we will make later, DC bag-house pressure drop issues are resolved-monitor.

Midnight Shift:

Day shift:

Afternoon shift: Continued making batches. Operator left after 4 hours.

**TK #2 / V-2010:**

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift:

Day Shift:

Afternoon shift: Continued.

**TK #4 / Cu 0540 next (Sterotex screening for now):**

This kiln is off.

Midnight shift: No activity

Day Shift:

Afternoon shift:

### **Building 27 Belt Filter / S1-81 trial:**

**No activity. The ceilings in building 27 will be painted next week everywhere but the horne machine area.**

**Midnight shift: No activity**

**Day shift:**

**Afternoon Shift: Cleaned up and moved material out for painting on Monday.**

**Britesorb is in rail-shed.**

**Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.**

- 1) Reduction Towers
- 2) Reduction Tower Screeners (if liners arrive)
- 3) #3 Line/#3RC
- 4) South PK
- 5) #1 Line
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) West Pfaudler clean up & V-2045 soln make up
- 9) #4 RC, Clean up for Selexsorb AS
- 10) Horne Tableting
- 11) Abbe/#6RC

#### **To-Do items:**

**Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)**

Monday, 9/22/14, they will be painting the ceiling/walls in Building 27. They will start by Tank 107.